



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

DEC 28 (8)
D206-797-021
Job Sheet 168125



Part No: D206-797-021

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/28/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Rotorcraft Support Inc (CROTO01)

16425 Hart Street Van Nuys, CA, 91406 USA ph:(818) 997-7667 fx:(818) 997-1513.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/28/17	0.00	0.00	Start Up Stores/Pkg1		SMB
110	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging1		SMB
115	QC	1 pcs		12/28/17	0.00	0.00	QC5		W.D.
120	QC	1 pcs		12/28/17	0.00	0.00	QC4		M.L.
125	DC	1 pcs		12/28/17	0.00	0.00	DC		A.T.
130	Packaging	1 pcs		12/28/17	0.00	0.00	Packaging3		M.L.
140	QC21-FG	1 Ea		12/28/17	0.00	0.00	QC21		M.L.

Part Op 110 - ****Mask label plate to size of D4307 label, use scotchbrite red pad to lightly sand area for label, apply label****
Descriptions: 115 - ***Inspect label on lid***

125 - Photocopy bluefile & type labels per PPPD206-797-021 CHG005

130 - Identify and pack for shipping as per PPP D206-797-021 Location: F90916 PPP rev: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D206-797-211 <u>F152764</u>	1	1	0	0
	D4272-011 <u>5030449</u>	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 11/9/17 4:22 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____

Part No. _____

NCR No. _____

Date : _____ Step: _____

Description Work Ord

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

DISPOSITION

GAINST DEPARTMENT/PROCESS

is tube	☐	Water Jet	☐	Engineering	☐
all Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
ishing	☐	Rec/Store/Packaging	☐	Other	☐
posite	☐	Supplier	☐		

MRB (QSI042) Approval

position

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

Mfg Date: 01/11/18
 Job No: 168125

206L / L1 / L3 / L4 Quick Release Helicopter - Utility - Basket

Heavy Duty Lid - LH

PART NO: D206 - 797 - 021

Revision:

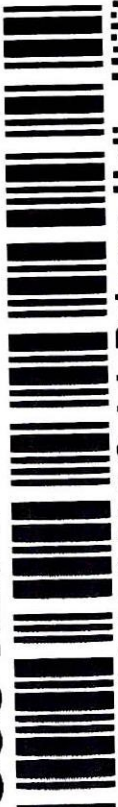
Operation: Start up Operation

Change No: CHG005

Root Cause

Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐

DART
 AEROSPACE
 S031261



Marks/Chatter

Instructions incomplete/unclear

Drill Holes

OTHER :

CATEGORY

☐	Power Loss/Surge	☐	Positioned Wrong
☐	Folio/Program	☐	Outside Dimensions
☐	Grain	☐	Over/Under tolerance
☐	Weld	☐	Part Incorrect
☐	Wrong Stock Pulled	☐	Part Lost/Missing
☐	Out of Sequence	☐	Part Moved
☐	Off-set	☐	Drawing
☐	Mislabeled	☐	Finish
☐	Fit/Function	☐	Misread
☐	Misaligned/off center	☐	Turning Sequence

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Description: HELI-UTILITY BASKET, HEAVY DUTY LID, LH

[illegible]



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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D206-797-021 Revision: 206L / L1 / L3 / L4 Quick Release Heli-Utility-Basket™ Heavy Duty Lid - LH														
140	QC21-FG	S031261	168125	1 Ea	0	S031261	FG096		Stock	1/11/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D4272-012 Revision: Basket Assembly, Heavy Duty Lid, RH														
140	QC21-SA	S029927	168125	1 Ea	0	S029927	PKG		Stock	1/8/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		2	0									

Plex 1/12/2018 7:39 AM Dart.Lajeunesse.Marie